



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

D350-607-511
Job Sheet 199338



Tel (613) 632-5200
Fax 613 632-5246

Part No: D350-607-511 Job Qty: 4 pcs
Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH

Part Weight: 0 lbs Status: New Priority: Medium
Job Created: 8/20/19 Job Tracking No:
Due Date: 9/6/19 Created By: Marie Lajeunesse
Type: Stock Description:
Note: IIN-D350-607-3 REV.F IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
140	Packaging 1 - Pick Kit	4 pcs ✓	9/6/19	9/6/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 (613) 632-5200
Email: sales@dartaerospace.com
www.dartaerospace.com

Container No: S212868
Part: D350 - 607 - 511
Job No: 199338
Serial No/Batch: S212868
Revision: F
Inspector:
Exp Date:
Instructions: TC STC SH94 - 14 Issue 3 of 4 FAI STC SR002131

150 QC 4	4 pcs	9/6/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				DC - 1 - B4B	
				DC - 2 - B4B	
				QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - FG - 53	

Part Op 140 - Pick Kit

Descriptions: 150 - QC4- 100% Inspect kits for completeness

160 - Identify as per dwg & Stock Location: _____

DAG
21
9-89

SEP 17 2019

FG 128

DAG
21
9-89

SEP 17 2019

9/17/2019
MacB

DL

FG 128

DAS 21 9-89 SEP 17 2019
DAS 21 9-89 SEP 17 2019

165 - Document Control - Photocopy bluefile & type labels per PPP D350-607-511 CHG008
170 - QC21- Final Inspection - Work Order Release

011726

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	80 Ea (20 ea) ✓	140-Packaging 1 - Pick Kit	5183272 ✓
AN4-42A	Bolt	16 Ea (4 ea) ✓	140-Packaging 1 - Pick Kit	5189999 ✓
AN6-13A	Bolt	8 Ea (2 ea) ✓	140-Packaging 1 - Pick Kit	5158075 ✓
D3501-1	Bushing	32 pcs (8 ea) ✓	140-Packaging 1 - Pick Kit	5178115 ✓
D3910-3	Crosstube Lug	8 pcs (2 ea) ✓	140-Packaging 1 - Pick Kit	5178133 ✓
D3910-5	Crosstube Lug	4 pcs (1 ea) ✓	140-Packaging 1 - Pick Kit	5178262 ✓
D3910-7	Crosstube Lug	4 pcs (1 ea) ✓	140-Packaging 1 - Pick Kit	5178149 ✓
D3984-030	Rubber Extrusion, X-tube, 3"	32 pcs (8 ea) ✓	140-Packaging 1 - Pick Kit	5196128(x8) 5104239(x8) ✓
D4148-041	Fwd Crosstube Lug Assembly	4 pcs (1 ea) ✓	140-Packaging 1 - Pick Kit	5201768 ✓
D4149-041	Aft Crosstube Lug Assembly	4 pcs (1 ea) ✓	140-Packaging 1 - Pick Kit	5210283(x3) ✓
D4775-041	Strut Assembly	8 pcs (2 ea) ✓	140-Packaging 1 - Pick Kit	5202814(x2) ✓
D4776-3	Skidtube Clevis	8 pcs (2 ea) ✓	140-Packaging 1 - Pick Kit	5190707 ✓
MS21042L4	Nut	96 Ea (24 ea) ✓	140-Packaging 1 - Pick Kit	5192779 ✓
MS21042L6	Nut	8 Ea (2 ea) ✓	140-Packaging 1 - Pick Kit	5192495 ✓
NAS1149F0432P	Washer (AN960-416L) fP001	160 Ea (40 ea) ✓	140-Packaging 1 - Pick Kit	5183666 ✓
NAS1149F0663P	Washer (AN960-616) 5A220	16 Ea (4 ea) ✓	140-Packaging 1 - Pick Kit	5108716 ✓
D4085-3	Placard	4 pcs (1 ea) ✓	140-Packaging 1 - Pick Kit	5204201 ✓
D4713-1	Spacer	4 pcs (1 ea) ✓	140-Packaging 1 - Pick Kit	5194809 ✓
MS3367-5-0	Tie Wrap	4 Ea (1 ea) ✓	140-Packaging 1 - Pick Kit	5050161 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
140-Packaging 1 - Pick Kit	AN4-14A	80	163	0
	AN4-42A	16	49	0
	AN6-13A	8	84	0
	D3501-1	32	191	0
	D3910-3	8	76	0
	D3910-5	4	79	0
	D3910-7	4	116	0
	D3984-030	32	108	0
	D4085-3	4	32	0
	D4148-041	4	2	0
	D4149-041	4	6	0
	D4713-1	4	69	0
	D4775-041	8	12	0
	D4776-3	8	35	0
	MS21042L4	96	1,833	0
	MS21042L6	8	226	0
	MS3367-5-0	4	123	0
	NAS1149F0432P	160	732	0
	NAS1149F0663P	16	399	0

Part Specifications

Specifications could not be found.

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is		DEPARTMENT/PROCESS Skid-tube Machining Large Fab ☐☐☐ ☐☐☐ ☐☐☐ Cross tube Small Fab Finishing ☐☐☐ ☐☐☐ ☐☐☐ Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging ☐☐☐ ☐☐☐ ☐☐☐ Engineering Water Jet Supplier Quality ☐☐☐ ☐☐☐ ☐☐☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)			
Description Work Order Deviation		Disposition					
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors		FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread				Completed By Lead hand / Supervisor QC / QA Coordinator	

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				1	8	D350111	BUSHING
				1	2	D350105	X-TUBE LUG
				1	1	D350105	X-TUBE LUG
				1	1	D350107	X-TUBE LUG
1	1	1	1	1	1	D3912-041	EYEBOLT RECEIVER ASSY
1				1	8	D3984-030	RUBBER EXTRUSION, X-TUBE
	1					D4030-041	LONG BASKET ASSY
						D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4086-232	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4145-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4151-043	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4775-05	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-13A	BOLT
					4	AN4-13A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN5-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L5	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	48	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER